

最終ページにスケジュール表を記載しています。

外径	×	厚さ	304		304L	310S	316		316L	
			4,000	6,000	4,000	4,000	4,000	6,000	4,000	6,000
6.	×	1.	●							
8.	×	1.	●							
10.	×	1.	●							
10.5	×	1.	●							
		1.5	●							
		2.	●				●			
13.8	×	1.2	●							
		1.5	●				●			
		2.	●				●		○	
		3.	●				●			
16.	×	1.	●							
		1.5	●							
		2.	●							
17.3	×	1.2	●							
		1.5	●							
		2.	●	●	○		●		○	
		2.5	●				●		○	
		3.	●				●		○	
19.	×	1.	●							
		1.5	●							
		2.	●							
20.	×	1.5	●							
		2.	●							
21.7	×	1.5	●				●			
		2.	●	●	○		●	●	○	
		2.5	●	●	○		●		○	
		3.	●	●	○		●	●	○	○
		3.7	●							
25.	×	1.5	●							
		2.	●							
25.4	×	1.5	●							
		2.	●							
		3.	●							
27.2	×	1.5	●				●		○	
		2.	●	●	○		●	●	○	
		2.5	●	●	○		●		○	
		3.	●	●	○		●	●	○	○
30.	×	1.5	●							
		2.	●							
		3.	●							

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			4,000	6,000	4,000	4,000	4,000	6,000	4,000	6,000
32.	×	1.5	●							
		2.	●							
		3.	●							
34.	×	1.5	●							
		2.	●	●	○		●		○	
		2.5	●							
		3.	●	●	○		●	●	○	○
		3.5	●	●	○		●		○	
		4.	●	●			●		○	
38.	×	1.5	●							
		2.	●							
		3.	●							
42.7	×	1.5	●							
		2.	●	●	○		●		○	
		3.	●	●	○		●	●	○	○
		3.5	●	●	○		●		○	
		4.	●	●			●		○	
48.6	×	1.5	●							
		2.	●	●	○		●		○	
		3.	●	●	○		●	●	○	○
		3.5	●	●			●		○	
		4.	●	●	○		●		○	
		5.1	●	●			●		○	
50.8	×	1.5	●							
		2.	●							
		3.	●							
60.5	×	1.5	●				●			
		2.	●	●	○		●		○	
		3.	●	●	○		●	●	○	○
		3.5	●	●	○		●		○	
		4.	●	●	○		●		○	
		5.5	●	●			●		○	
65.3	×	3.				6M				
76.3	×	2.	●	●	○		●		○	
		3.	●	●	○		●	●	○	○
		3.5	●	●	○		●		○	
		4.	●	●			●		○	
		5.	●	●						
		5.2	●	●	○		●		○	
7.	●	●			●		○			
89.1	×	2.	●	●	○		●		○	
		3.	●	●	○	●	●	●	○	○
		4.	●	●	○		●	●	○	
		5.5	●	●			●		○	
		7.6	●	●			●		○	

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外径 × 厚さ	304		304L	310S	316		316L	
	4,000	6,000	4,000	4,000	4,000	6,000	4,000	6,000
101.6 ×	2.	●	●			●		○
	3.	●	●			●		○
	4.	●	●			●		○
	5.7	●	●					
	8.1	●	●					
114.3 ×	2.	●	●	○		●		○
	3.	●	●	○	●	●	●	○
	4.	●	●	○		●	●	○
	5.	●	●					
	6.	●	●	○		●		○
	8.6	●	●			●		○
139.8 ×	3.	●	●	○		●		○
	3.5	●	●	○		●		○
	4.	●	●			●		○
	5.	●	●	○	●	●		○
	6.6	●	●	○		●		○
9.5	●	●			●		○	
165.2 ×	3.	●	●	○		●		○
	3.5	●	●	○		●		○
	4.	●	●			●		○
	5.	●	●	○	●	●		○
	6.5	●	●					
	7.1	●	●	○		●		○
11.	●	●			●		○	
190.7 ×	3.	●						
	4.	●						
	6.	●						
216.3 ×	3.	●	●	○		●		○
	4.	●	●	○	●	●	●	○
	5.	●	●					
	6.5	●	●	○	●	●	●	○
	8.2	●	●	○	●	●		○
12.7	●	●			●		○	
267.4 ×	3.	●	●			●		○
	3.5	●	●					
	4.	●	●	○	●	●	●	○
	5.	●	●					
	6.5	●	●	○	●	●	●	○
	9.3	●	●	○	●	●		○
	15.1	●	●			●		○
21.4		●						
28.6		●						
318.5 ×	3.	●	●			●		
	4.	●	●			●		○
	4.5	●	●	○		●		○
	5.	●						

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外径 × 厚さ	304		304L	310S	316		316L	
	4,000	6,000	4,000	4,000	4,000	6,000	4,000	6,000
	6.5	●	●	○	●	●		○
	10.3	●	●	○	●	●		○
	17.4	●	●					
	33.3		●					
355.6 ×	4.	●	●			●		○
	5.	●	●			●		○
	6.5	●						
	8.	●	●			●		○
	11.1	●	●			●		○
	19.	●	●					
406.4 ×	4.	●	●			●		○
	4.5	●						
	5.	●	●			●		○
	6.5	●						
	8.	●	●			●		○
	12.7	●	●			●		○
457.2 ×	4.	●	●			●		○
	5.	●	●			●		○
	8.	●	●			●		○
	14.3	●	●					○
508. ×	4.	●	●					
	5.	●	●			●		○
	5.5	●						
	6.	●						
	9.5	●	●			●		○
	15.1	●	●					
558.8 ×	5.5	●						
	9.5	●						
609.6 ×	6.5	●						
	9.5	●						

呼び径		外径	呼び厚(スケジュール)				
(A)	(B)		5S	10S	20S	40S	80S
6	1 / 8	10.5	1.0	1.2	1.5	2.0	
8	1 / 4	13.8	1.0	1.5	2.0	2.5	3.0
10	3 / 8	17.3	1.2	2.0	2.0	2.5	
15	1 / 2	21.7	1.5	2.0	2.5	3.0	
20	3 / 4	27.2	1.5	2.0	2.5	3.0	
25	1	34.0	2.0	2.5	3.0	3.5	
32	1_1 / 4	42.7	2.0	3.0	3.0	3.5	
40	1_1 / 2	48.6	2.0	3.0	3.0	4.0	5.1
50	2	60.5	2.0	3.0	3.5	4.0	5.5
65	2_1 / 2	76.3	2.0	3.0	3.5	5.2	7.0
80	3	89.1	2.0	3.0	4.0	5.5	7.6
90	3_1 / 2	101.6	2.5	3.0	4.0	5.7	8.1
100	4	114.3	2.5	3.0	4.0	6.0	8.6
125	5	139.8	3.0	3.5	5.0	6.6	9.5
150	6	165.2	3.0	3.5	5.0	7.1	11.0
200	8	216.3	3.0	4.0	6.5	8.2	12.7
250	10	267.4	3.5	4.0	6.5	9.3	15.1
300	12	318.5	4.0	4.5	6.5	10.3	17.4